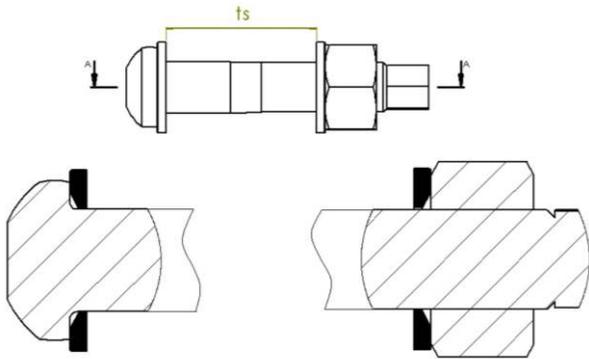


Montage et Plage de serrage avec 2 rondelles
Step and clamp thickness with 2 washers



Etapes / Steps

- 1/ Mettre une rondelle sous tête et une rondelle sous écrou
- 1/ Washer under screw head and under nut
- 2/ Positionner la rondelle chanfreinée en contact sous tête de vis
- 2/ Chamfer washer in contact under screw head
- 3/ Marquage de l'écrou toujours visible après pose
- 3/ Nut's marking always visible after tightening



Flasher le QR code pour voir la vidéo de montage



Flash the QR code to see the video

ts Epaisseur serrable
 ts clamp thickness

* condition - Nut : HRD Nut - Washer : EN14399-6 h = Washer Height m = Nut Height	washer height	3		4		4		4		4		5		5		6								
	pitch	1.75		2.00		2.50		2.50		3.00		3.00		3.50		4.00								
	T Value																							
Length	12			16			20			22			24			27			30			36		
nom	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max	min	max		
min : [lg max]+4p -2h	35	8.00	15.25																					
max : l - 1p - m - 2h	40	8.00	20.25	8.00	14.00																			
as per EN1090-2	45	16.00	25.25	8.00	19.00																			
	50	21.00	30.25	8.00	24.00	12.00	19.50	12.00	17.50															
	55	26.00	35.25	8.00	29.00	12.00	24.50	12.00	22.50															
	60	31.00	40.25	22.00	34.00	12.00	29.50	12.00	27.50	16.00	25.00	14.00	20.00											
	65	36.00	45.25	27.00	39.00	12.00	34.50	12.00	32.50	16.00	30.00	14.00	25.00											
	70	41.00	50.25	32.00	44.00	26.00	39.50	12.00	37.50	16.00	35.00	14.00	30.00	18.00	26.50									
	75	46.00	55.25	37.00	49.00	31.00	44.50	27.00	42.50	16.00	40.00	14.00	35.00	18.00	31.50									
	80	51.00	60.25	42.00	54.00	36.00	49.50	32.00	47.50	16.00	45.00	14.00	40.00	18.00	36.50									
	85	56.00	65.25	47.00	59.00	41.00	54.50	37.00	52.50	35.00	50.00	14.00	45.00	18.00	41.50	20.00	33.00							
	90	61.00	70.25	52.00	64.00	46.00	59.50	42.00	57.50	40.00	55.00	32.00	50.00	18.00	46.50	20.00	38.00							
	95	66.00	75.25	57.00	69.00	51.00	64.50	47.00	62.50	45.00	60.00	37.00	55.00	18.00	51.50	20.00	43.00							
	100	71.00	80.25	62.00	74.00	56.00	69.50	52.00	67.50	50.00	65.00	42.00	60.00	38.00	56.50	20.00	48.00							
	110			72.00	84.00	66.00	79.50	62.00	77.50	60.00	75.00	52.00	70.00	48.00	66.50	20.00	58.00							
	120			82.00	94.00	76.00	89.50	72.00	87.50	70.00	85.00	62.00	80.00	58.00	76.50	46.00	68.00							
	130			86.00	104.00	80.00	99.50	76.00	97.50	74.00	95.00	66.00	90.00	62.00	86.50	50.00	78.00							
	140			96.00	114.00	90.00	109.50	86.00	107.50	84.00	105.00	76.00	100.00	72.00	96.50	60.00	88.00							
	150			106.00	124.00	100.00	119.50	96.00	117.50	94.00	115.00	86.00	110.00	82.00	106.50	70.00	98.00							
	160							106.00	127.50	104.00	125.00	96.00	120.00	92.00	116.50	80.00	108.00							
	170									114.00	135.00	106.00	130.00	102.00	126.50	90.00	118.00							
	180									124.00	145.00	116.00	140.00	112.00	136.50	100.00	128.00							
	190									134.00	155.00	126.00	150.00	122.00	146.50	110.00	138.00							
	200									144.00	165.00	136.00	160.00	132.00	156.50	120.00	148.00							